

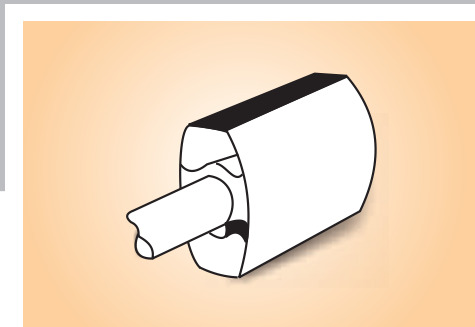
ESSEN® B26 L

DC +

Copper, Brass, Bronze For effective surface treatment

AWS E CuAl-A2

An Electrode specially developed for joining and overlaying Aluminium bronze. Also can be used on Brass, Bronze & Cast Iron.



PROPERTIES

Deposits are of Aluminium Bronze which is having good corrosion and cavitation resistance. Excellent as anti friction layer

MECHANICAL PROPERTIES

Tensile Strength : ~ 56,000 psi

Elongation : 22%

Hardness : 150 HB

APPLICATIONS

It can be used for joining & build up of parts made from Aluminium Bronze. It can, however, be used on Gun Metal, Bronze, Cast Iron parts.

WELDING PROCEDURE

RECOMMENDED AMPERAGE	
Size	Current
3.15mm x 350mm	150 - 200Amps
4.00 mm x 350 mm	180 - 220Amps

PACKING	
3.15 mm x 450 mm 5kg	28 pcs/kg (Approx.)
4.00 mm x 350 mm 5kg	18 pcs/kg (Approx.)



ESSEN
WELDING ALLOYS PVT. LTD.



ESSEN & AZUCAR
PREMIUM WELDING ALLOYS

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