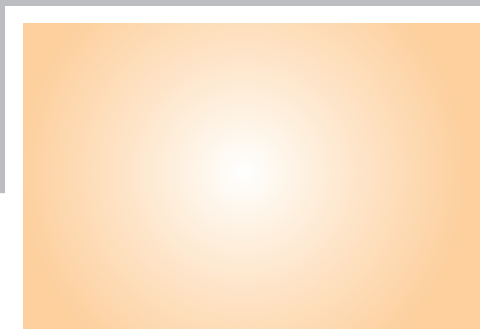


# ESSEN® 818

AC/ DC +

Low alloy steel electrodes For effective surface treatment

A5.1 E8018 B2



## PROPERTIES

## MECHANICAL PROPERTIES

## APPLICATIONS

c

## WELDING PROCEDURE.

RECOMMENDED AMPERAGE	
Size	Current
3.15mmx 350mm	110 - 140Amps
4.00 mm x 350 mm	135 - 190 Amps
5.00mm x 350mm	180-210 Amps

PACKING	
3.15 mm x 350 mm 5 kg	32 pcs/kg (Approx.)
4.00 mm x 350 mm 5 kg	21 pcs/kg (Approx.)
5.00 mm x 350 mm 5 Kg	15 pcs/kg (Approx.)



**ESSEN**  
WELDING ALLOYS PVT. LTD.



**ESSEN & AZUCAR**  
PREMIUM WELDING ALLOYS

ESSEN® PRODUCTS ARE MANUFACTURED AND SUPPLIED  
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PUNE, VIDE REGD. T.M. NO. 543993 B.

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