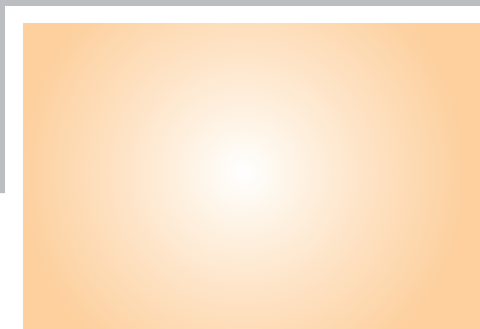


ESSEN[®] Nicroweld82

Nickel Base Electrodes For effective surface treatment

A5.11 ENiCrFe-3



PROPERTIES

MECHANICAL PROPERTIES

APPLICATIONS

A very high creep resistance makes it ideal for service at elevated temperature. Welding of nickel base alloys, Monels, low alloy steel & austenitic stainless steel

WELDING PROCEDURE.

RECOMMENDED AMPERAGE	
Size	Current
3.15 mm x 350 mm	075 - 100 Amps
4.00 mm x 350 mm	100 - 130 Amps

PACKING	
3.15 mm x 350 mm 5 kg	27pcs/kg (Approx.)
4.00 mm x 350 mm 5 kg	19 pcs/kg (Approx.)



ESSEN
WELDING ALLOYS PVT. LTD.



ESSEN & AZUCAR
PREMIUM WELDING ALLOYS

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PUNE, VIDE REGD. T.M. NO. 543993 B.

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