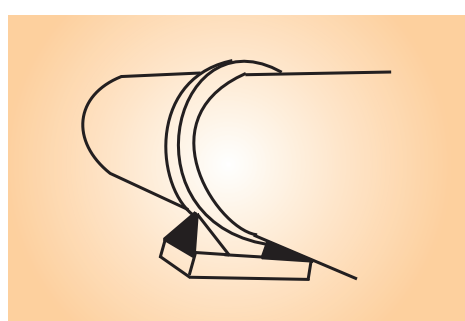


# ESSEN® Pipe weld 10

Pipe weld electrodes For effective surface treatment

A 5.1 E 6010



## PROPERTIES

## MECHANICAL PROPERTIES

## APPLICATIONS

An all position cellulosic coated electrode with high penetration arc, recommended for root pass in cross country pipelines

## WELDING PROCEDURE.

RECOMMENDED AMPERAGE	
Size	Current
3.15mm x 350mm	110 - 130 Amps
4.00 mm x 450 mm	140 - 170 Amps

PACKING	
3.15 mm x 350 mm 5 kg	31 pcs/kg (Approx.)
4.00 mm x 450 mm 5 kg	19 pcs/kg (Approx.)



**ESSEN**  
WELDING ALLOYS PVT. LTD.



**ESSEN & AZUCAR**  
PREMIUM WELDING ALLOYS

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