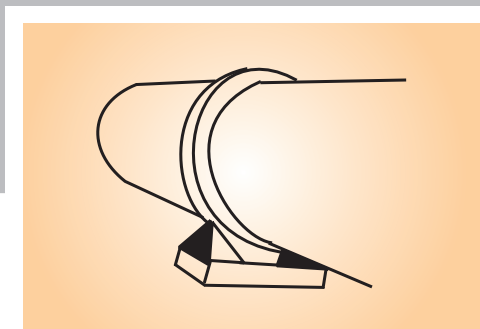


ESSEN® Pipe weld 70

Pipe weld electrodes For effective surface treatment

A 5.1 E 7010



PROPERTIES

MECHANICAL PROPERTIES

APPLICATIONS

Cellulosic type electrode suitable for welding high strength pipe steel, storage tanks. Weld deposits are radiographic

WELDING PROCEDURE.

RECOMMENDED AMPERAGE	
Size	Current
3.15mm x 350mm	110 - 130 Amps
4.00 mm x 450 mm	140 - 170 Amps

PACKING	
3.15 mm x 350 mm 5 kg	31 pcs/kg (Approx.)
4.00 mm x 450 mm 5 kg	19 pcs/kg (Approx.)



ESSEN
WELDING ALLOYS PVT. LTD.



ESSEN & AZUCAR
PREMIUM WELDING ALLOYS

ESSEN® PRODUCTS ARE MANUFACTURED AND SUPPLIED
ESSEN WELDING ALLOYS PVT. LTD. PUNE, INDIA,
TM REGISTERED IN INDIA BY: M/S. ASUGAR ENGINEERS PVT. LTD.
PUNE, VIDE REGD. T.M. NO. 543993 B.

'Sai maa', Post : Kadam Wak Wasti via Loni Kalbhor, Post P. B. No.1, Tal.: Haveli,
Dist.: Pune 412201, INDIA TEL: +91 -20 -65781493, 26911175 26911029 FAX: +91-20-26911030
Email: asugar@pn3.vsnl.net.in / essenelectrode@vsnl.net.in
Website: essenelectrode.com