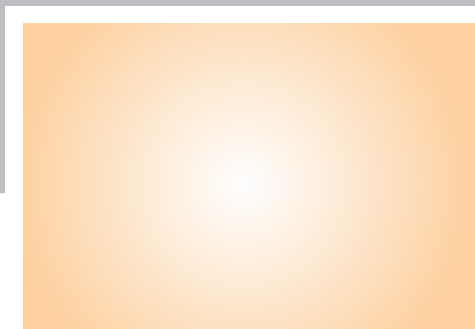


ESSEN® CN 13/4

AC/ DC +

Stainless Steel electrodes For effective surface treatment

A5.9 E10 NiMo 15



PROPERTIES

MECHANICAL PROPERTIES

APPLICATIONS

Welding of German casting/forging & high corrosion resistance steel. Weld metal gives excellent resistance against corrosion & pitting

RECOMMENDATION.

RECOMMENDED AMPERAGE	
Size	Current
2.50mm x 350mm	070 - 090 Amps
3.15mm x 350mm	075 - 110 Amps
4.00 mm x 350 mm	105 - 130 Amps

PACKING	
2.50mm x 350mm 5 Kg	42 pcs/kg (Approx.)
3.15 mm x 350 mm 5 kg	29 pcs/kg (Approx.)
4.00 mm x 350 mm 5 kg	18 pcs/kg (Approx.)



ESSEN
WELDING ALLOYS PVT. LTD.



ESSEN & AZUCAR
PREMIUM WELDING ALLOYS

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PUNE, VIDE REGD. T.M. NO. 543993 B.

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