

ESSEN® CN 309 MoL

AC/ DC +

Stainless Steel electrodes For effective surface treatment

A5.4 E309L -16



PROPERTIES

MECHANICAL PROPERTIES

APPLICATIONS

Electrode having exceptional corrosion resistance depositing 2.5%Mo. MS to SS, buffer layer on alloy steel prior to ESSEN CN 36LTi

RECOMMENDATION.

RECOMMENDED AMPERAGE	
Size	Current
2.50mm x 350mm	070 - 090 Amps
3.15mm x 350mm	075 - 110 Amps
4.00 mm x 350 mm	105 - 130 Amps

PACKING	
2.50mm x 350mm 5 Kg	46 pcs/kg (Approx.)
3.15 mm x 350 mm 5 kg	30 pcs/kg (Approx.)
4.00 mm x 350 mm 5 kg	18 pcs/kg (Approx.)



ESSEN
WELDING ALLOYS PVT. LTD.



ESSEN & AZUCAR
PREMIUM WELDING ALLOYS

ESSEN® PRODUCTS ARE MANUFACTURED AND SUPPLIED
ESSEN WELDING ALLOYS PVT. LTD. PUNE, INDIA,
TM REGISTERED IN INDIA BY: M/S. ASUGAR ENGINEERS PVT. LTD.
PUNE, VIDE REGD. T.M. NO. 543993 B.

'Sai maa', Post : Kadam Wak Wasti via Loni Kalbhor, Post P. B. No.1, Tal.: Haveli,
Dist.: Pune 412201, INDIA TEL: +91 -20 -65781493, 26911175 26911029 FAX: +91-20-26911030
Email: asugar@pn3.vsnl.net.in / essenelectrode@vsnl.net.in
Website: essenelectrode.com