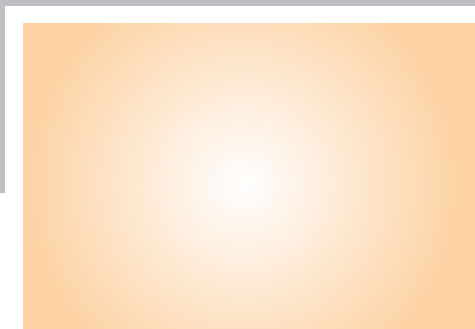


# ESSEN® CN 49 Lti

AC/ DC +

**Stainless Steel electrodes For effective surface treatment**

A5.9 E409-16



## PROPERTIES

### MECHANICAL PROPERTIES

### APPLICATIONS

Welding of 409 grade types, S S to lower alloysteel, automotive exhaust

### RECOMMENDATION

RECOMMENDED AMPERAGE	
Size	Current
2.50mm x 350mm	070 - 090 Amps
3.15mm x 350mm	075 - 110 Amps
4.00 mm x 350 mm	105 - 130 Amps

PACKING	
2.50mm x 350mm 5 Kg	42 pcs/kg (Approx.)
3.15 mm x 350 mm 5 kg	29 pcs/kg (Approx.)
4.00 mm x 350 mm 5 kg	18 pcs/kg (Approx.)



**ESSEN**  
WELDING ALLOYS PVT. LTD.



**ESSEN & AZUCAR**  
PREMIUM WELDING ALLOYS

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