

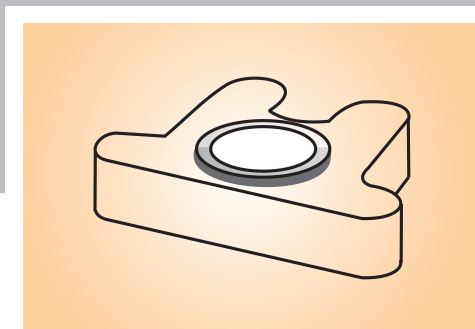
ESSEN[®] Nicro535

AC/ DC +

High Alloy Steel electrodes For effective surface treatment

A 5.5 E 11016 G

New and improved low Hydrogen electrode for repairs of forging dies.



PROPERTIES

MECHANICAL PROPERTIES

APPLICATIONS

WELDING PROCEDURE.

RECOMMENDED AMPERAGE	
Size	Current
3.15mmx 350mm	110 - 130 Amps
4.00 mm x 450 mm	140 - 170 Amps
5.00 mm x 450 mm	180 - 210 Amps
6.30mm x 450 mm	210 - 300 Amps

PACKING	
3.15 mm x 350 mm 5 kg	31 pcs/kg (Approx.)
4.00 mm x 450 mm 5 kg	19 pcs/kg (Approx.)
5.00 mm x 450 mm 5 kg	16 pcs/kg (Approx.)
6.30 mm x 450 mm 5 kg	13 pcs/kg (Approx.)



ESSEN
WELDING ALLOYS PVT. LTD.



ESSEN & AZUCAR
PREMIUM WELDING ALLOYS

ESSEN[®] PRODUCTS ARE MANUFACTURED AND SUPPLIED
ESSEN WELDING ALLOYS PVT. LTD. PUNE, INDIA,
TM REGISTERED IN INDIA BY: M/S. ASUGAR ENGINEERS PVT. LTD.
PUNE, VIDE REGD. T.M. NO. 543993 B.

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